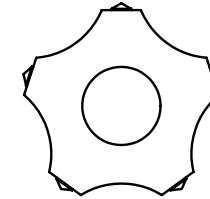
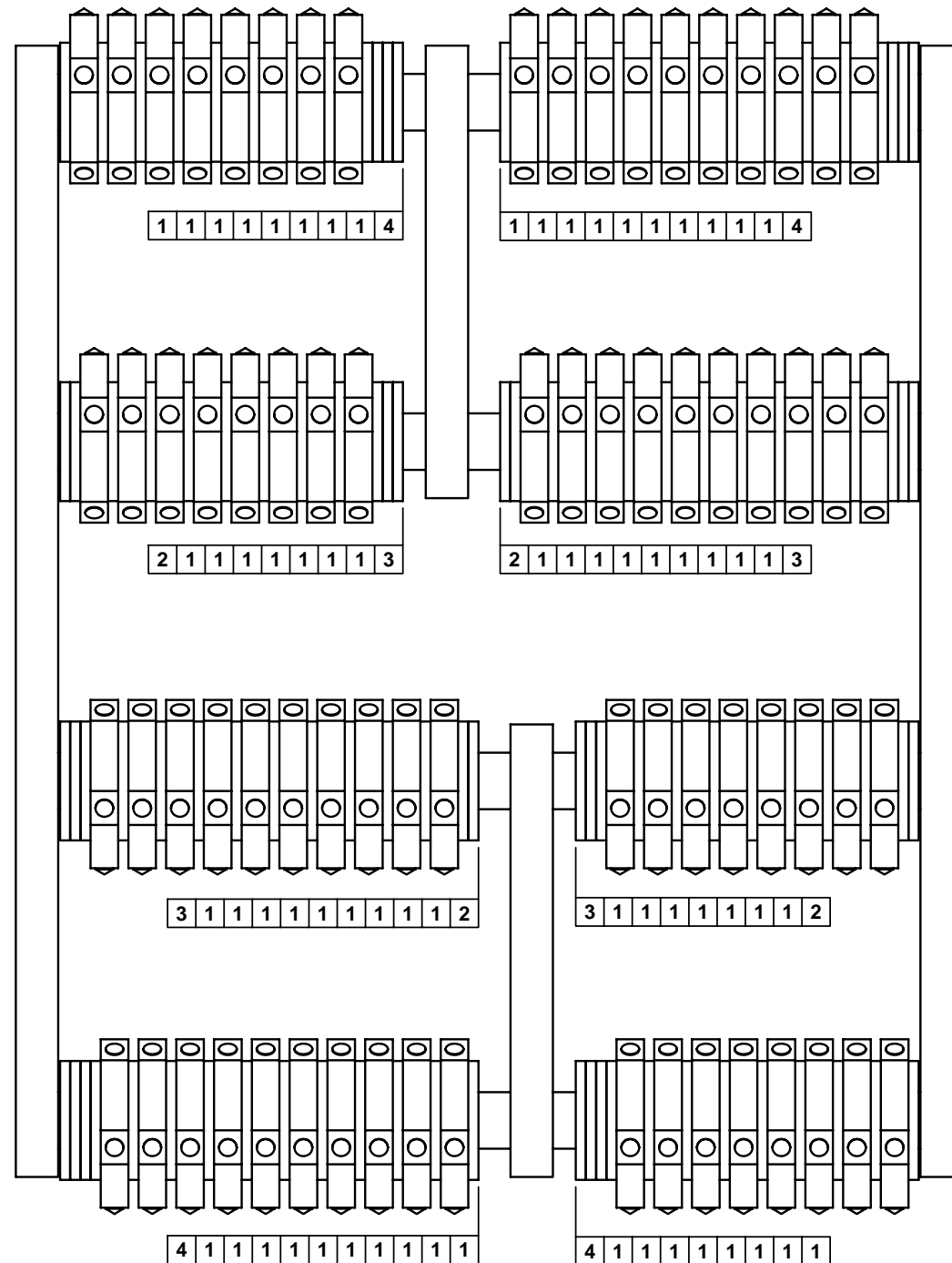


# BMP-200-X

## 5 POINT SMALL TUNGSTEN TIPPED CUTTERS



CATALOG NUMBER	QUANTITY	DESCRIPTION
TT5-1642-6P	72	CUTTER/TUNGSTEN TIPPED 5PT, STANDARD
WA-1326-2	104	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
<b>TOLERANCE MACHINING</b>		<b>BLASTRAC</b>			
ANGLES ±.500°		<small>13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.</small>			
1 PL DEC ±.060		TT5-1642-6P CUTTER LAYOUT			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE NA	DRWN KMK	<b>857-SD040</b>	
		DATE 5/30/06	SHT 1 OF 1		